



HiPrene[®] MT63IV

Polypropylene TPO Compound

Product Description

HiPrene[®] MT63IV is a 16% mineral filled, impact modified polypropylene compound for Interior applications with excellent impact/stiffness balance, good flowability and good scratch resistance. It has been primarily designed for esthetical interior parts like a dashboard and door trims. This grade is available in natural or color-matched, pellet form.

Product Characteristic

Status	Commercial: Active
Test Method Used	ISO
Availability	Europe
Features	Scratch Resistance High Impact Resistance High Stiffness Good Dimensional Stability
Typical Customer Applications	Automotive Interior Parts-Dashboard, Door Trims

Typical Properties

Physical	Symbol	Test Method	Unit	Value
Melt Mass-Flow Rate	MFR	ISO 1133	g/10min	17
Specific Gravity	ρ	ISO 1183	g/cm ³	1,02
Mechanical	Symbol	Test Method	Unit	Value
Tensile Stress @ Yield	σ_m	ISO 527-2	MPa	21
Tensile Strain @ Yield	ϵ_{tB}	ISO 527-2	%	6
Flexural Modulus @ 23°C (2mm/min)	E_f	ISO 178	MPa	1850
Impact	Symbol	Test Method	Unit	Value
Charpy Impact Strength @ 23°C, notched	$a_{IN23^\circ C}$	ISO 179/1eA	kJ/m ²	40
Hardness	Symbol	Test Method	Unit	Value
Rockwell Hardness (R-Scale)	HR-R	ISO 2039	-	70
Thermal	Symbol	Test Method	Unit	Value
Heat Deflection Temperature B	T_f	ISO 75-2/B	°C	90
Volatile Matters	-	GS Method	%	0,1
Ash Content @ 600°C	Ash _{600°C}	ISO 3451	%	16

Notes: Typical properties; not to be constructed as specification

Other Properties

Property	Typical Value	Test Method
Scratch Resistance Test ²	$\Delta L = 1,1$	acc. PV 3952
Mould average Shrinkage-Flow Direction ³	0,85%	GS Method
Mould average Shrinkage-Cross Flow Direction ³	0,85%	GS Method
Odour (80°C, 2 h)	2,6	acc. PV 3900
Emission	< 50 μg	VDA 277
Fogging (100°C, 16 h)	< 2 mg	DIN 75201
Flammability	70 mm/min	TL 1010

² Performed on black plaques with rough structure

³ Values may only be used as indication and should not be used directly in mould design without prior validation

Processing Techniques

The actual conditions depends on the type of equipment used.

Injection Moulding

HiPrene MT63IV is easy to process with standard injection moulding machines. To avoid residual humidity from transport or storage, the material should be pre-dried approximately 2h at 80°C. Following moulding parameters should be used as guidelines:

Feeding temperature	40 – 80 °C
Melt temperature	210 – 250 °C
Back pressure	Low to medium
Holding pressure	40 – 65 bar
Mould temperature	30 – 50 °C
Screw speed	Low to medium
Injection speed	100 – 200 m/min

Storage

This material should be stored in dry conditions, protected from sunlight and at temperatures below 50 °C.

Contact

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