

M33AG4A

Data Sheet

- Glass fiber(20%) reinforced grade

Physical Properties		Test Method	Unit	Value
Density		ASTM D792	g/cm ³	1.38
Moisture Absorption	23°C, 50%RH	ASTM D570	%	0.30
Mold Shrinkage	3mm, MD/TD	ASTM D955	%	0.3/1.2
Mechanical Properties		Test Method	Unit	Value
Tensile Strength at Yield	23°C	ASTM D638	MPa	125
Elongation at Break	23°C	ASTM D638	%	5
Flexural Strength	23°C	ASTM D790	MPa	170
Flexural Modulus	23°C	ASTM D790	MPa	5,200
Charpy Notched Impact strength	23°C	ISO 179/1eA	kJ/m ²	11
Thermal Properties		Test Method	Unit	Value
Melting Temperature		ASTM D3418	°C	222
Melt Flow Index	240°C, 2.16kg	ASTM D1238	g/10min	18
Flammability	t = 0.8mm	UL 94	Class	HB

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