

ISO Property

starex

Grade WP-1200

Resine Type PC/ABS/GF

Properties	Test Method	Test Condition	Unit	Value
Physical				
Specific Gravity	ISO 1183	Natural Color	-	1.28
Melt Flow Index	ISO 1133	250°C/2.16kg	g/10min	35
Mold Shrinkage	ISO 2577	-	%	0.2~0.4
Mechanical				
Stress at Yeild	ISO 527	50mm/min	Kgf/cm ²	109
Flexural Strength	ISO 178	2mm/min	Kgf/cm ²	187
Flexural Modulus	ISO 178	2mm/min	Kgf/cm ²	7,400
Charpy Impact Strength (notched)	ISO 179 1eA	4mm	KJ/m ²	11
Thermal				
Heat Deflection Temperature	ISO 75-2	18.56kgf/cm ²	°C	119
Other properties				
Glass fiber content			%	20

1. The value above is the representative value of the NP standard and may have deviation. It can only be used for selecting materials.
2. The value above shall not be regarded as a material specification and cannot be used for molding designs.

Information inserted in this document such as data, statements, representative values, etc. are provided solely for customer convenience. It does not expressly or impliedly guarantee anything regarding the safety or practicability of the (1) materials, (2) products, and/or (3) design that utilizes recommendations or proposals, of Cheil Industries. Furthermore, nothing in the contents of this document shall have any legal binding effect, and especially, the representative value is simply for reference and is not a minimum value that has legal binding effect.

Whether materials and/or products of Cheil Industries and/or a design that uses or utilizes Cheil Industries's recommendations or proposals are (is) compatible with individual uses shall be determined solely by each user and such user shall be solely responsible for any results, including but not limited to, any and all loss and damages incurred due to such uses. Users must implement and verify all testing and analyses for proving the safety and compatibility of final products that have been created or altered by using Cheil Industries's materials or products. The data and values inserted and/or contained in this document may be changed due to quality improvement of the product without any prior notification