

## ISO Property

starex®	Grade	TX-0510F
	Resin Type	MABS

Food Container

Item	Measuring Method	Condition	Unit	Value
Physical				
Specific Gravity	ISO 1183	Natural or representative color	-	1.1
Melt Flow Index	ISO 1133	220°C, 10kg	g/10min	14
Mold Shrinkage(MD)	ISO 294-4	Flow at 2mm(MD)	%	0.3
Mold Shrinkage(TD)	ISO 294-4	X-Flow at 2mm(TD)	%	0.4
Mechanical				
Tensile Strength at Yield	ISO 527	5mm/min	MPa	47
Tensile Strain at break	ISO 527	5mm/min	%	15
Tensile Modulus	ISO 527	5mm/min	MPa	2100
Tensile Strength at break	ISO 527	5mm/min	MPa	32
Flexural Strength	ISO D790	2mm/min	MPa	70
Flexural Modulus	ISO D790	2mm/min	MPa	2200
Izod Impact Strength(notched)	ISO 180 1A	at 23°C, 4mm	KJ/m2	12
Charpy Impact Strength(V-notched)	ISO 180 1A	at 23°C, 4mm	KJ/m2	12
Rockwell Hardness	ISO 2039-2	R-Scale	-	106
Thermal				
Heat Deflection Temperature(Unannealed)	ISO 75-2	1.8MPa, 4.0mm	°C	71
Heat Deflection Temperature(Unannealed)	ISO 75-2	0.45MPa, 4.0mm	°C	81
Optical				
Transmittance	ISO 13468	3.2mm	%	88
Haze	ISO 13468	3.2mm	%	3.0

1. The value above is the representative value of the NP or representative color and may have deviation. It can only be used for selecting materials.

2. The value above shall not be regarded as a material specification and cannot be used for molding designs.

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