

## ISO Property

starex <sup>®</sup>	Grade	VH-0819
	Resin Type	ABS

TV/Monitor

Item	Measuring Method	Condition	Unit	Value
Physical				
Specific Gravity	ISO 1183	Natural or representative color	-	1.16
Melt Flow Index	ISO 1133	200℃, 5kg	g/10min	8.5
Mold Shrinkage(MD)	ISO 294-4	Flow at 2mm(MD)	%	0.45-0.65
Mold Shrinkage(TD)	ISO 294-4	X-Flow at 2mm(TD)	%	0.45-0.65
Mechanical				
Tensile Strength at Yield	ISO 527	50mm/min	MPa	48
Tensile Strain at break	ISO 527	50mm/min	%	7
Tensile Modulus	ISO 527	50mm/min	MPa	2300
Tensile Strength at break	ISO 527	50mm/min	MPa	30
Flexural Strength	ISO D790	2mm/min	MPa	72
Flexural Modulus	ISO D790	2mm/min	MPa	2300
Izod Impact Strength(notched)	ISO 180 1A	at 23℃, 4mm	KJ/m2	13
Charpy Impact Strength(V-notched)	ISO 180 1A	at 23℃, 4mm	KJ/m2	13
Rockwell Hardness	ISO 2039-2	R-Scale	-	108
Thermal				
Heat Deflection Temperature(Unannealed)	ISO 75-2	1.8MPa, 4.0mm	℃	73
Heat Deflection Temperature(Unannealed)	ISO 75-2	0.45MPa, 4.0mm	℃	75
VICAT Softening Temperature	ISO 306	B/50	℃	90
Flammability				
Flammability	UL94	V-1	mm	1.5,1.8
Flammability	UL94	V-0	mm	2

1. The value above is the representative value of the NP or representative color and may have deviation. It

can only be used for selecting materials.

2. The value above shall not be regarded as a material specification and cannot be used for molding designs.

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※ The last update date : 04/06/2016