

ISO Property | LOTTE Advanced Materials

storex	Grade	WR-9300HF
	Resin Type	ASA

Weatherability, Heat Resistance, B&C, Ventilation System

Item	Measuring Method	Condition	Unit	Value
Physical				
Specific Gravity	ISO 1183	Natural or representative color	-	1.07
Melt Flow Index	ISO 1133	220°C, 10kg	g/10min	12
Melt Flow Index	ISO 1133	250°C, 2.16kg	g/10min	6.5
Mold Shrinkage(MD)	ISO 2577		%	0.4-0.7
Mold Shrinkage(TD)	ISO 2577		%	0.4-0.7
Mechanical				
Tensile Strength at Yield	ISO 527	5mm/min	MPa	44
Tensile Strain at break	ISO 527	5mm/min	%	-
Tensile Modulus	ISO 527	5mm/min	MPa	-
Tensile Strength at break	ISO 527	5mm/min	MPa	-
Flexural Strength	ISO 178	2mm/min	MPa	67
Flexural Modulus	ISO 178	2mm/min	MPa	2100
Izod Impact Strength (notched)	ISO 180 1A	at 23°C, 4mm	KJ/m ²	12
Charpy Impact Strength (V-notched)	ISO 179 1eA	at 23°C, 4mm	KJ/m ²	13
Izod Impact Strength (notched)	ISO 180 1A	at -30°C, 4mm	KJ/m ²	5.5
Rockwell Hardness	ISO 2039-2	R-scale	-	106
Thermal				
Heat Deflection Temperature(Unannealed)	ISO 75-2	1.8MPa, 4.0mm	°C	80
VICAT Softening Temperature	ISO R 306	B/50	°C	100
Flammability				
Flammability	UL94	HB	mm	1.5
Appearance				
Yellowness Index	ASTM D1925	3.2mm	-	25

1. The value above is the representative value of the NP or representative color and may have deviation. It can only be used for selecting materials.
2. The value above shall not be regarded as a material specification and cannot be used for molding designs.

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