

Nipene F20 AGR

Polypropylene homopolymer, reinforced with 20% glass fibre chemically coupled to the polymeric matrix

	Properties	Test condition	Method	Unit	Value
Rheological	Melt Flow Index	230 °C / 2,16 Kg	ASTM D1238	g/10min	4,5
Mechanical	Tensile Stress at Break	5 mm/min	ASTM D638	MPa	80
	Flexural Maximum Stress	1,3 mm/min	ASTM D790	MPa	110
	Flexural Elastic Modulus	1,3 mm/min	ASTM D790	MPa	4500
	Rockwell Hardness		ASTM D785	R-scale	113
	Izod Notched Impact Strength	23°C/3,2 mm	ASTM D256	J/m	110
	Izod Notched Impact Strength	-20°C/3,2 mm	ASTM D256	J/m	70
	Elongation	50 mm/min	ASTM D638	%	3,5
Thermal	Vicat Softening Temperature	49N / 120°C/h	ASTM D 1525	°C	138
	Heat Distortion Temperature H.D.T	1.82 MPa	ASTM D648	°C	152
	Linear Expansion Coefficient	23°C/55°C	ISO 11359-2	10 ⁻⁵ K ⁻¹	4
	Glow Wire Temperature (G.W.T)	S=2.0 mm	IEC 695-2-12	°C	650
Flame Behaviour	UL 94 Rating	S=1.6 mm	UL 94	class	HB
	UL 94 Rating	S=3.2 mm	UL 94	class	HB
Electrical	Relative Permittivity	1 Mhz – dry	IEC 60250	-	2,7
	Dissipation Factor	1 Mhz – dry	IEC 60250	-	0
	Dielectric Strength	S=1 mm	IEC 60243-1	KV/mm	60
	Surface Resistivity	dry	IEC 60093	Ω	10 ¹⁴
	Volume Resistivity	dry	IEC 60093	Ω cm	10 ¹⁵

	Properties	Test condition	Method	Unit	Value
					1,05
	Humidity Content at Equilibrium	23°C / 50 % U.R.	ISO 62	%	0,2
	Moulding Shrinkage	parallel	-	%	0,3-0,7
	Moulding Shrinkage	transversal	-	%	0,4-1,0

All values are approximate values and are given after the best knowledge and conscience. Hence, because of variable processing terms or processing procedures an obligation cannot be derived from it.

Tekuma Kunststoff GmbH is not the manufacturer of a.m. product. The information return the result of the quality inspection. An assurance of certain properties and qualities for specify uses cannot be derived. We recommend additional tests with regard to the suitability ability. Guarantee occurs within the scope of our general terms of sale and terms of delivery.