

Kepital F10-02

A high viscosity grade for extrusion of round bars, sheets and tubes. It is also suitable for injection molding of thick-walled, void-free and sink mark reduced parts.

	Properties	Test condition	Method	Unit	Value
Physical	Density		ISO 1183	g/cm ³	1,41
	Melt Flow Rate		ISO 1133	g/10min	3
	Molding Shrinkage (Flow Direction)	t 3mm, Ø 100mm	KEP Method	%	2,2
	Thermal	Heat Deflection Temperature (HDT)	1.8 MPa	ISO 75-1,2	°C
Flammability			UL94	Class	HB
Mechanical	Tensile Strength	23°C	ISO 527-1,2	MPa	63
	Flexural Strength	23°C	ISO 178	MPa	83
	Flexural Modulus	23°C	ISO 178	MPa	2.400
	Charpy Notched Impact Strength		ISO 179/1eA	kJ/m ²	7
	Nominal Strain at Break	23°C	ISO 527-1,2	%	40
Electrical	Surface Resistivity		IEC 60093	Ω	1 x 10 ¹⁶
	Volume Resistivity		IEC 60093	Ω cm	1 x 10 ¹⁴
	Dielectric Strength		IEC 60243-1	kV /mm	19

All values are approximate values and are given after the best knowledge and conscience. Hence, because of variable processing terms or processing procedures an obligation cannot be derived from it.

Tekuma Kunststoff GmbH is not the manufacturer of a.m. product. The information return the result of the quality inspection. An assurance of certain properties and qualities for specify uses cannot be derived. We recommend additional tests with regard to the suitability ability. Guarantee occurs within the scope of our general terms of sale and terms of delievery.