

Kepital F20-03 BKF

- A medium viscosity grade for general injection molding - FDA.

- It has improved on thermal stability.
- It has approved by the Food and Drug Administration

| | Properties | Test condition | Method | Unit | Value |
|--------------|------------------------------------|-----------------------------------|-------------|-------------------|----------------------|
| Physical | Density | | ISO 1183 | g/cm ³ | 1,4 |
| | Melt Flow Rate | | ISO 1133 | g/10min | 10,2 |
| | Molding Shrinkage (Flow Direction) | t 3mm, Ø 100mm | KEP Method | % | 2 |
| | Thermal | Heat Deflection Temperature (HDT) | 1.8 MPa | ISO 75-1,2 | °C |
| Flammability | | | UL94 | Class | HB |
| Mechanical | Tensile Strength | 23°C | ISO 527-1,2 | MPa | 62.5 |
| | Flexural Strength | 23°C | ISO 178 | MPa | 86 |
| | Flexural Modulus | 23°C | ISO 178 | MPa | 2.550 |
| | Charpy Notched Impact Strength | | ISO 179/1eA | kJ/m ² | 6,5 |
| | Nominal Strain at Break | 23°C | ISO 527-1,2 | % | 35 |
| Electrical | Surface Resistivity | | IEC 60093 | Ω | 1 × 10 ¹⁶ |
| | Volume Resistivity | | IEC 60093 | Ω · cm | 1 × 10 ¹⁴ |
| | Dielectric Strength | | IEC 60243-1 | kV /mm | 19 |

All values are approximate values and are given after the best knowledge and conscience. Hence, because of variable processing terms or processing procedures an obligation cannot be derived from it.

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