

# Niblend S65 HG

PC-ABS alloy of high-thermic resistance for the injection moulding of glossy items.

	Properties	Test condition	Method	Unit	Value
Rheological	Melt Flow Index	260°C / 5 kg	ASTM D1238	g/10min	20
Mechanical	Tensile Stress at Yield	50 mm/min.	ASTM D638	MPa	45
	Flexural Maximum Stress	1,3 mm/min	ASTM D790	MPa	70
	Flexural Elastic Modulus	1,3 mm/min	ASTM D790	MPa	2300
	Izod Notched Impact Strength	23°C/3mm	ASTM D256	J/m	450
	Izod Notched Impact Strength	-20°C/3mm	ASTM D256	J/m	150
	Rockwell Hardness	23°C	ASTM D785	M-scale	115
	Elongation	50 mm/min	ASTM D638	%	30
Thermal	Vicat Softening Temperature	49N / 120°C/h	ASTM D 1525	°C	125
	Heat Distortion Temperature H.D.T	1.82 MPa	ASTM D648	°C	112
	Linear Expansion Coefficient	23°C/55°C	ISO 11359-2	10 <sup>-5</sup> K <sup>-1</sup>	8
Flame Behaviour	Glow Wire Temperature (G.W.T)	S-2.0 mm	IEC 695-2-1	°C	650
	UL 94 Rating	S-1.6 mm	UL 94	class	HB
	UL 94 Rating	S-3.2 mm	UL 94	class	HB
Electrical	Relative Permittivity	1 Mhz - dry	IEC 60250	-	2,9
	Dissipation Factor	1 Mhz - dry	IEC 60250	-	0,05
	Dielectric Strength	S-1 mm	IEC 60243-1	KV/mm	25
	Surface Resistivity	dry	IEC 60093	Ω	10 <sup>15</sup>
	Volume Resistivity	dry	IEC 60093	Ω cm	10 <sup>15</sup>
Various	Density		ASTM D792	g/cm <sup>3</sup>	1,12
	Humidity Content at Equilibrium	23°C / 50 % U.R.	ISO 62	%	0,2



Properties	Test condition	Method	Unit	Value
Moulding Shrinkage	parallel	-	%	0,5 – 0,8

All values are approximate values and are given after the best knowledge and conscience. Hence, because of variable processing terms or processing procedures an obligation cannot be derived from it.

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