

Niblend S65/M

PC-ABS alloy of medium thermic resistance for the extrusion of profiles used by the automotive industry

	Properties	Test condition	Method	Unit	Value
Rheological	Melt Flow Index	260°C / 5 kg	ASTM D1238	g/10min	9
Mechanical	Tensile Stress at Yield	50 mm/min.	ASTM D638	MPa	40
	Flexural Maximum Stress	1,3 mm/min	ASTM D790	MPa	60
	Flexural Elastic Modulus	1,3 mm/min	ASTM D790	MPa	1700
	Rockwell Hardness		ASTM D785	R-scale	110
	Izod Notched Impact Strength	23°C/3,2 mm	ASTM D256	J/m	350
	Izod Notched Impact Strength	-20°C/3,2 mm	ASTM D256	J/m	150
	Elongation	50 mm/min	ASTM D638	%	50
Thermal	Vicat Softening Temperature	49N / 120°C/h	ASTM D 1525	°C	115
	Heat Distortion Temperature H.D.T	1.82 MPa	ASTM D648	°C	110
	Coef. Dilatazione Termica Lineare	23/55 °C	ISO 11359-2	10 ⁻⁵ K ⁻¹	9
Flame Behaviour	Glow Wire Temperature (G.W.T)	S-2.0 mm	IEC 695-2-1	°C	650
	UL 94 Rating	S-1.6 mm	UL 94	class	HB
	UL 94 Rating	S-3.2 mm	UL 94	class	HB
Electrical	Dielectric Strength	S-1 mm	IEC 60243-1	KV/mm	25
	Relative Permittivity	1 Mhz = secco	IEC 60250	-	2,9
	Dissipation Factor	1 Mhz = secco	IEC 60250	-	0,05
	Surface Resistivity	secco	IEC 60093	Ω	10 ¹⁵
	Volume Resistivity	secco	IEC 60093	Ω cm	10 ¹⁵
Various	Density		ASTM D792	g/cm ³	1,12
	Humidity Content at Equilibrium	23°C / 50 % U.R.	ISO 62	%	0,2



Properties	Test condition	Method	Unit	Value
Moulding Shrinkage	parallel	-	%	0,5-0,8

All values are approximate values and are given after the best knowledge and conscience. Hence, because of variable processing terms or processing procedures an obligation cannot be derived from it.

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